

INSPECTION CERTIFICATE

CERTIFICATE NO. : WYK0735-03

PAGE : 1/6

DATE : 2012-03-16

CUSTOMER : EXXONMOBIL EXPLORATION AND PRODUCTION NORWAY AS
 ORDER NO. : 4500728908 ITEM NO. 6
 SHIPPER : SUMITOMO CORPORATION 057 KEB 1981/5 1P13S096001
 COMMODITY : SEAMLESS STEEL CASING / VAM TOP
 STANDARD : API 5CT GROUP2 GR. L80-TYPE 1 VAM
 SPECIFICATION : TSP-1754RE, TSP-1755R5
 MILL WORK NO. : WYK0735 O. D. : 9-5/8inch W. T. : 53.50lb/ft LENGTH: MIN. 38feet MAX. 40feet
 QUANTITY: 15pcs. TOTAL LENGTH: 591.29feet MASS: 14351kg

HEAT NO. : J1K8375 J1K8379 J1L9347
 PRODUCTS PCS. : 5 7 3

HEAT TREATMENT : QUENCHED & TEMPERED

CHEMICAL COMPOSITION (%)

		*1	C	Si	Mn	P	S	Cu	Ni	Al
						*2	*2			*2
SPEC. MIN.		R	-	-	-	-	-	-	-	-
MAX.		R	43	45	190	30	30	35	25	-
HEAT NO.		L	23	35	135	22	6	1	2	36
J1K8375		P	23	34	135	22	5	1	2	35
		P	23	34	136	22	5	1	2	34
J1K8379		L	22	33	133	18	6	2	2	27
		P	23	33	134	19	6	1	2	25
		P	22	33	133	18	6	1	2	24
J1L9347		L	24	32	138	16	5	2	2	32
		P	24	34	134	15	4	2	2	29
		P	24	34	136	15	5	2	2	28

*1 R:LADLE & PRODUCT ANALYSIS L:LADLE ANALYSIS P:PRODUCT ANALYSIS *2:X1000 OTHER:X100

TENSILE TEST

		*1 *2	YS	TS	EL
			*3	*3	%
SPEC. MIN.	HEAT-	L B	P 80.0	P 95.0	20
MAX.	LOT NO.	L B	P 95.0	P -	-
HEAT NO.		L B	P 87.6	P 107.3	33
J1K8375	001	L B	P 89.1	P 108.2	33
	002	L B	P 83.4	P 106.2	33
	002	L B	P 85.1	P 105.9	34
J1K8379	003	L B	P 88.9	P 107.5	34
	003	L B	P 87.5	P 105.3	36
	004	L B	P 85.0	P 104.0	34
	004	L B	P 82.8	P 103.1	36
J1L9347	006	L B	P 86.0	P 105.3	34
	006	L B	P 87.9	P 106.6	34

TYPE OF SPECIMEN: STRIP 1-1/2in. WIDTH *1 SAMPLING DIRECTION L: LONGITUDINAL *2 SAMPLING POSITION B: BASE METAL
 *3 UNIT P: ksi GAUGE LENGTH: 2.0in. KIND OF YS: 0.5% EXTENSION UNDER LOAD

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED, SAMPLED, TESTED, AND INSPECTED IN ACCORDANCE WITH ABOVE STANDARD AND SPECIFICATION AND SATISFIES THE REQUIREMENTS.



2012.3.19



MANAGER, QUALITY ASSURANCE SECTION

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 Fax. No. : +81-3-4416-6789 E-mail: pipe-ipp@sumitomometals.co.jp

NO. 139371W12

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IMPACT TEST (-10.0°C 2mm V-Notch 10X7.50)

		*1 *2	*3 *4	AVG				*3 *4	AVG			
SPEC. MIN. MAX.	HEAT- LOT NO.	T B	E F	*5	7/10	10		S %	*6	-	-	
		T B	E F		-/-	-		S %		-	-	
				[1]	[2]	[3]			[1]	[2]	[3]	
HEAT NO.												
J1K8375	001	T B	E F	46	50	49	49	S %	97	96	93	95
	002	T B	E F	44	42	40	42	S %	98	98	97	98
J1K8379	003	T B	E F	39	41	44	41	S %	98	96	98	97
	004	T B	E F	60	59	55	58	S %	100	99	100	100
J1L9347	006	T B	E F	55	52	52	53	S %	92	93	88	91

[1] [2] [3]: SPECIMEN NO.

ABSORBED ENERGY *5: VALUE OF ONE PIECE/EACH VALUE OF TWO PIECES AVG: AVERAGE VALUE OF ONE SET (3 PIECES)

SHEAR AREA *6: VALUE OF ONE PIECE AVG: AVERAGE VALUE OF ONE SET (3 PIECES)

*1 SAMPLING DIRECTION T: TRANSVERSE *2 SAMPLING POSITION B: BASE METAL *3 E: ABSORBED ENERGY S: SHEAR AREA

*4 UNIT F: ft·lbf %: %

VISUAL & DIMENSIONS: ACCEPTABLE

DRIFT TEST: ACCEPTABLE (SPECIAL O.D.: 8.500in.)

HYDROSTATIC TEST 7200psiX5sec.: ACCEPTABLE

ULTRASONIC EXAMINATION: ACCEPTABLE

APPLICABLE STANDARD/REFERENCE STANDARD: API 5CT SR2 (L2 NOTCH)

ULTRASONIC WALL THICKNESS CHECK: ACCEPTABLE

THREAD GAUGING & INSPECTION: ACCEPTABLE

PIPE: CRITICAL / CONNECTION: STANDARD

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HARDNESS TEST (HRC)

		*1 *2 *3	*4 *5	*V. A.
SPEC. MIN.		B C	- -	-
MAX.		B C	- 23.0	-
HEAT NO.	HEAT- LOT NO.		AVG. QUAD OUTER WALL IMPRESSION NO. MID WALL IMPRESSION NO. INNER WALL IMPRESSION NO.	
			-RANT (1) (2) (3) AVG. (1) (2) (3) AVG. (1) (2) (3) AVG.	
J1K8375	001	B C T	20.0 A 18.4 19.0 18.9 18.8 21.7 21.4 20.9 21.3 19.4 20.3 20.2 20.0 2.5	
	001	B C B	19.8 A 18.3 18.6 18.5 18.5 20.3 20.6 20.4 20.4 20.9 19.9 20.3 20.4 1.9	
	002	B C T	18.9 A 18.3 17.7 17.9 18.0 20.4 20.1 20.3 20.3 18.5 18.2 18.5 18.4 2.3	
	002	B C B	18.7 A 17.0 16.3 16.8 16.7 19.0 19.3 19.0 19.1 20.1 20.6 20.4 20.4 3.7	
J1K8379	003	B C T	20.1 A 18.9 19.1 19.2 19.1 20.6 21.0 21.3 21.0 20.1 20.5 20.4 20.3 1.9	
	003	B C B	18.3 A 17.3 17.1 16.6 17.0 18.2 18.7 18.9 18.6 19.3 19.1 19.3 19.2 2.2	
	004	B C T	17.0 A 16.5 16.5 16.2 16.4 17.9 18.3 18.0 18.1 16.2 16.9 16.8 16.6 1.7	
	004	B C B	18.1 A 16.7 17.0 16.6 16.8 18.2 18.3 18.7 18.4 18.7 19.4 18.9 19.0 2.2	
J1L9347	006	B C T	18.3 A 18.2 17.3 17.8 17.8 19.6 20.2 19.3 19.7 17.7 17.6 17.3 17.5 2.2	
	006	B C B	17.4 A 16.8 16.7 16.6 16.7 18.5 18.7 18.1 18.4 17.2 16.5 17.3 17.0 1.7	
		*ALL	18.7	
*1 SAMPLING POSITION B:BASE METAL *2 LOCATION C:CROSS SECTION *3 SAMPLING LOCATION T:TOP B:BOTTOM *4 EACH				
*5 AVERAGE *V. A.:VARIATION AVERAGE MAX.-MIN. * ALL:ALL AVG.				

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TEMPERING TEMPERATURE

HEAT NO.	PRODUCT PCS. (PCS.)	HEAT LOT/NO.	SETTING TEMPERING TEMPERATURE (°C)
JK8375	2	001	650
JK8375	3	002	650
JK8379	4	003	650
JK8379	3	004	650
JL9347	3	006	650
TOTAL	15		
REMARKS : TEMPERING TEMPERATURE CONTROL RANGE : SETTING TEMPERATURE $\pm$, -10°C			

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INSPECTION CERTIFICATE (COUPLING)

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MOTHER PIPE WORK NO. : WCKK2926

HEAT TREATMENT: QUENCHED & TEMPERED

CHEMICAL COMPOSITION (%)

		*1	C	Si	Mn	P	S	Cu	Cr	Ni	Mo	Al
						*2	*2					*2
SPEC. MIN.		R	-	-	-	-	-	-	-	-	-	-
MAX.		R	43	45	190	30	30	35	-	25	-	-
HEAT NO.												
J1K5593		L	25	27	85	10	4	3	112	3	31	34
		P	25	27	84	10	4	2	113	2	30	33
		P	25	26	85	10	4	2	113	2	30	30

*1 R:LADLE & PRODUCT ANALYSIS L:LADLE ANALYSIS P:PRODUCT ANALYSIS *2:X1000 OTHER:X100

TENSILE TEST

TENSILE TEST		TENSILE TEST				
		*1 *2	YS *3	TS *3	EL %	
SPEC. MIN.	HEAT-	L B	P 80.0	P 95.0	15	
MAX.	LOT NO.	L B	P 95.0	P -	-	
HEAT NO.						
J1K5593	001	L B	P 83.0	P 105.4	28	
	001	L B	P 80.8	P 104.3	27	
TYPE OF SPECIMEN:ROUND BAR 0.5in. DIAMETER *1 SAMPLING DIRECTION L:LONGITUDINAL						
*2 SAMPLING POSITION B:BASE METAL *3 UNIT P:ksi GAUGE LENGTH:2.0in. KIND OF YS:0.5% EXTENSION UNDER LOAD						

IMPACT TEST (-10.0°C 2mm V-Notch 10X10)

		*1 *2	*3 *4	AVG				*3 *4	AVG			
SPEC. MIN. MAX.	HEAT- LOT NO.	T B	E F	*5	13/19	19		S %	*6	-	-	-
		T B	E F		-/-	-		S %		-	-	-
				[1]	[2]	[3]			[1]	[2]	[3]	
HEAT NO. J1K5593	001	T B	E F	156	150	154	153	S %	100	100	100	100
[1] [2] [3]: SPECIMEN NO. ABSORBED ENERGY *5:VALUE OF ONE PIECE/EACH VALUE OF TWO PIECES AVG:AVERAGE VALUE OF ONE SET (3 PIECES) SHEAR AREA *6:VALUE OF ONE PIECE AVG:AVERAGE VALUE OF ONE SET (3 PIECES) *1 SAMPLING DIRECTION T:TRANSVERSE *2 SAMPLING POSITION B:BASE METAL *3 E:ABSORBED ENERGY S:SHEAR AREA *4 UNIT F:ft·lbf %:%												

VISUAL & DIMENSIONS: ACCEPTABLE

MAGNETIC PARTICLE EXAMINATION: ACCEPTABLE

APPLICABLE STANDARD/REFERENCE STANDARD: API 5CT SEC. 9

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HARDNESS TEST (HRC)

		*1*2 *3	*4	*5											*V. A.	
SPEC. MIN.		B C	— —												—	
MAX.		B C	— 23. 0												—	
HEAT NO.	HEAT- LOT NO.		AVG.	OUTER WALL				MID WALL				INNER WALL				
			QUAD	IMPRESSION NO.			IMPRESSION NO.				IMPRESSION NO.					
			—RANT	(1)	(2)	(3)	AVG.	(1)	(2)	(3)	AVG.	(1)	(2)	(3)	AVG.	
J1K5593	001	B C T	17. 9	A 17. 0	16. 9	17. 3	17. 1	19. 2	19. 3	19. 4	19. 3	17. 7	17. 5	17. 1	17. 4	2. 2
	001	B C B	17. 3	A 16. 9	16. 6	17. 4	17. 0	18. 4	19. 0	18. 6	18. 7	16. 0	16. 3	16. 6	16. 3	2. 4
		*ALL	17. 6													
*1 SAMPLING POSITION B:BASE METAL *2 LOCATION C:CROSS SECTION *3 SAMPLING LOCATION T:TOP B:BOTTOM *4 EACH																
*5 AVERAGE *V. A. :VARIATION AVERAGE MAX. -MIN. * ALL:ALL AVG.																

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NO. 139371W12

Shipper

SUMITOMO CORPORATION 8-11, HARUMI 1-CHOME,
CHUO-KU TOKYO 104-8610, JAPAN

Booking No.

B/L No.:MOLU

026024359

MOL Mitsui O.S.K. Lines, Ltd.

Consignee (not negotiable unless consigned "to order")

EXXONMOBIL EXPLORATION AND PRODUCTION NORWAY
AS C/O SUMITOMO CORPORATION EUROPE, OSLO
BRANCH, TANANGER OFFICE ENERGIEN 1, 4056
TANANGER, NORWAY OPERATOR PHONE NR. AT
TANANGER: 0047 51 69 52 00

Notify Party

MILLENNIUM SHIPPING AS ENERGIEN 1, 4056
TANANGER, NORWAY ATT: PAAL ERIK JOERGENSEN
OPERATOR PHONE NR.: 0047 92 60 25 18

BILL OF LADING

SHIPPED on board the Goods, or the total number of Containers or other packages or units enumerated below (*) in apparent external good order and condition except as otherwise noted for transportation from the Port of Loading to the Port of Discharge subject to the terms hereof.

One of the original Bills of Lading must be surrendered duly endorsed in exchange for the Goods or Delivery Order unless otherwise provided herein.

In accepting this Bill of Lading the Merchant expressly accepts and agrees to all its terms whether printed, stamped or written, or otherwise incorporated, notwithstanding the non-signing of this Bill of Lading by the Merchant.

IN WITNESS whereof the number of original Bills of Lading stated below have been signed, one of which being accomplished, the other(s) to be void.

(Terms of Bill of Lading continued on the back hereof)

** Local vessel

From

Ocean vessel

Voy.No.10A

Port of loading

"HARUKA"

WAKAYAMA, JAPAN

Port of discharge

For transhipment to

Final destination (for the merchant's reference only)

FLUSHING, NETHERLANDS

TANANGER

Declared value USD _____ subject to clause 5 (5)
overleaf. If no value declared, liability limit applies as per
clause 5 (4) or 32 as applicable.

Marks and Numbers	No. of pkgs; or Units	Kind of packages; description of goods	Gross weight	Measurement
EXXONMOBIL EUROPE PAL3/CTP2 4600009173 NORWAY-TANANGER 4500728908 NO. 399-413 MADE IN JAPAN	15 PCS *****	SEAMLESS STEEL CASING =====		13.324 M3
			14,234 KGS	

INVOICE NO.:KEBE-11-1981/03

END USER: EXXONMOBIL EXPLORATION AND
PRODUCTION NORWAY AS

CONTRACT NO. : 4500728908

"HOOK OPERATION NOT ALLOWED"

WORK NO. : WYYK0735

F. I. O. S. T.

"FREIGHT PREPAID"

AS ARRANGED

* Total Number of
packages or units.

SAY: FIFTEEN (15) PCS ONLY.-

Freight and charges	Revenue tons	Rate	per	Prepaid	Collect
AS ARRANGED					

Exchange rate	Prepaid at TOKYO, JAPAN	Payable at	Place and date of issue TOKYO, JAPAN MAR 25 2012
	Total prepaid in national currency	No. of original B(s)/L THREE (3)	Mitsui O.S.K. Lines, Ltd. as Carrier

** Applicable if carriage by local vessel to port of loading of ocean vessel arranged by carrier as agent for the Merchant in accordance with clause 7.

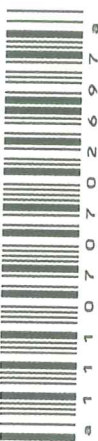
THIRD ORIGINAL

MITSUI O.S.K. LINES (JAPAN). LTD.
AS AGENT *me*

1-1107-0702697

Japan CCI Ref. No. 1701-C

TOPPANFORMS 1-7-3 HIGASHISHINBASHI, MINATO-KU, TOKYO, JAPAN



1. Exporter (Name, address, country)

SUMITOMO CORPORATION
8-11, HARUMI 1-CHOME, CHUO-KU
TOKYO 104-8610, JAPAN

CERTIFICATE OF ORIGIN

issued by
The Tokyo Chamber of Commerce & Industry
Tokyo, Japan

2. Consignee (Name, address, country)

EXXONMOBIL EXPLORATION AND PRODUCTION
NORWAY AS C/O SUMITOMO CORPORATION
EUROPE, OSLO BRANCH, TANANGER OFFICE
ENERGIVEIEN 1, 4056 TANANGER, NORWAY
OPERATOR PHONE NR. AT TANANGER:
0047 51 69 52 00

* Print ORIGINAL or COPY

ORIGINAL

3. No. and date of Invoice

KEBE-11-1981/03

MARCH 21, 2012

4. Country of Origin

JAPAN

5. Transport details

FROM WAKAYAMA, JAPAN
TO TANANGER, NORWAY
VIA FLUSHING
BY HARUKA
ON OR ABOUT MARCH 26, 2012

6. Remarks

CONTRACT NO. : 4500728908
NAME OF MANUFACTURER :
SUMITOMO METAL INDUSTRIES, LTD.
END USER: EXXONMOBIL EXPLORATION AND PRODUCTION
NORWAY AS (STAVANGER, NORWAY)

7. Marks, numbers, number and kind of packages; description of goods

EXXONMOBIL EUROPE
PAL3/CTP2
4600009173 NORWAY-TANANGER
4500728908
NO. 399-413
MADE IN JAPAN

8. Quantity

SEAMLESS STEEL CASING

TOTAL : 15 PCS 591.29 FT
=====

9. Declaration by the Exporter

The undersigned, as an authorized signatory, hereby declares that the above-mentioned goods were produced or manufactured in the country shown in box 4.

MARCH 21, 2012

Place and Date: Tokyo

(Signature)

(Name)

RYOSUKE TANAKA

10. Certification

The undersigned hereby certifies, on the basis of relative invoice and other supporting documents, that the above-mentioned goods originate in the country shown in box 4 to the best of its knowledge and belief.



The Tokyo Chamber of Commerce & Industry

Sayaka Hirakuri

MAR. 23. 2012

(No., Date, Signature and Stamp of Certifying Authority)

Certificate No.

ORIGINAL

PACKING LIST

SUMITOMO METAL INDUSTRIES, LTD.
WAKAYAMA STEEL WORKS

PROJECT NO. 6199

SHIPPING MARK

DATE 2012. 03. 14

SHIPPER SUMITOMO CORPORATION

SHIPPER NO. 057KEB1981/5

CUSTOMER ESSO NORGE A.S

EXXONMOBIL EUROPE
PAL3/CTP2
4600009173 NORWAY-TANANGER

ORDER NO. 4500728908

4500728908

DESTINATION NORWAY -TANANGER

P/NO
MADE IN JAPAN

DESCRIPTION SEAMLESS STEEL CASING / VAM TOP

PIPE END
CONDITION

SPEC. API 5CT GROUP2 GR. L80-TYPE 1 VAM

REMARKS1
REMARKS2

T O T A L	NO. OF PACKAGE NO. OF PIECES	NOMINAL MASS		ACTUAL MASS	
		NET (LB) MASS KG	GROSS (LB) MASS KG	NET (LB) MASS KG	GROSS (LB) MASS KG
	15 PACKAGES 15 PIECES				
	TOTAL LENGTH	31,610	31,841	31,121	31,352
		591.290'	14,351	14,456	14,129
					14,234

P.NO. OF MILL WORKNO.
/PACKAGE PACKAGE NO. (FR-TO)

S I Z E

P'CS

TOTAL LENGTH(MULTIPLE)

NOMINAL MASS

ACTUAL MASS

P

15 WYK0735-000003 20D9-5/8 7MT 53.50 F38 40

15 F

591.290

31,610
14,35131,841
14,45631,121
14,12931,352
14,234

(399-413)

24.27000 /F

INSPECT: MA

<P/S INDEX> B. BUNDLE L. LOOSE (PIECE)
C. CASE T. PACKAGE R. CRATE A. CARTON S. SKID<UNIT INDEX> 0. MILLI METER 2. FRACTIONAL INCH 4. FEET FRACTIONAL INCH 8. KG/M A. NOMINAL DIAMETER (METRIC) F. FEET M. METER
1. DECIMAL INCH 3. FEET-DECIMAL INCH 5. GAGE 7. LBS/FEET 9. ETC B. NOMINAL DIAMETER (INCH) S. NOMINAL WALL THICK (SCHEDULE)

[illegible]

RANDOM LENGTH DETAILS

[illegible]

HEAT NO DETAILS

[illegible]